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D2562-013
Job Sheet 193245



Part No: D2562-013

Job Qty: 5 pcs

Part Name: Strut 26.63"



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/9/19

Job Tracking No:

Created By: Linda Lacelle

Due Date: 4/26/19

Type: SOLD

Description:

Note: DWG REV D IPP A 05.05.18 New Issue KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier			
100	Small Fab - Brake NC <i>27.68</i>	5 pcs	4/26/19		0.00	0.00	Small Fab - Brake - 1		DAS 58	APR 29 2019
							Small Fab - Brake - 2		9-89	
							Small Fab - Brake - 3			
110	Small Fab - 2 - B4B	5 pcs	4/26/19		0.00	0.00	Small Fab - 1 - B4B		DAS 58	APR 29 2019
							Small Fab - 2 - B4B		9-89	
							Small Fab - 3 - B4B			
							Small Fab - 4 - B4B			
							Small Fab - 5 - B4B			
							Small Fab - 6 - B4B			
							Small Fab - 7 - B4B			
120	QC 5	5 pcs	4/26/19		0.00	0.00	QC 5 - 10			
							QC 5 - 12			
							QC 5 - 17			
							QC 5 - 18			
							QC 5 - 19			
							QC 5 - 22			
							QC 5 - 24			
							QC 5 - 3			
							QC 5 - 43			
							QC 5 - 49			
							QC 5 - 51			
							QC 5 - 58			
							QC 5 - 68			
							QC 5 - 9			
							QC 5 - 50			
							QC 5 - 30			
							QC 5 - 40			
									DAS 40	
									9-89	
130	Powdercoat - 2 White GI(S)- B4B <i>M 15749</i>	5 pcs	4/26/19		0.00	0.00	Powdercoat - 1 - B4B			<i>BLM-H-29</i>
							Powdercoat - 2 - B4B			
							Powdercoat - 3 - B4B			
							Powdercoat - 4 - B4B			

START: 10:15 QLT: 400° FINISH: 10:45

140 QC 3	5 pcs	4/26/19	0.00 0.00	QC 3 - 10	
				QC 3 - 13	
				QC 3 - 15	
				QC 3 - 17	
				QC 3 - 18	
				QC 3 - 2	
				QC 3 - 28	
				QC 3 - 3	
				QC 3 - 30	
				QC 3 - 34	
				QC 3 - 36	
				QC 3 - 41	
				QC 3 - 51	
				QC 3 - 58	
				QC 3 - 59	
				QC 3 - 68	
				QC 3 - 9	
				QC 3 - 40	APR 29 2019
				QC 3 - 19	
150 Packaging 3-1 - Stock - B4B	5 pcs	4/26/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	ST353 80 APR 29 2019
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 -	

DAS
40
9-89

				B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
160 QC 21 - SA	5 pcs	4/26/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	21
				QC 21 - SA - 53	53
Part Op 100 - (Punch ends and deburr as per dwg)Punch to length as per Dwg D2562 Descriptions: 110 - (Small Fab)1- Bend end as per Dwg D2562 Angle "D" 120 - (QC5- Inspect part completeness to step on W/O) 130 - (White Gloss(Ref:4.3.5.2) per QSI005 4.3-SteelSTART TIME: _____) 140 - QC3- Inspect Part Finish) 150 - (Identify as per dwg & Stock Location: _____) 160 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
M304TR0.500W.035	304 Round Tube .500 X .035W	11.4580 ft (2.2916 ea)	100-Small Fab - Brake NC	S173356 S173356	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Small Fab - Brake NC	M304TR0.500W.035	11	76	0	
Part Specifications					
Specifications could not be found.					



Container No: S175964



Part: D2562 - 013

Job No: 193245

Serial No/Batch: S175964

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 04/29/19